

## **REHABILITATION PLANTATIONS LTD.**

### **PUNALUR**

**Ph. Head office : 0475-2222971, 2222972, 2222973**

### **Quotation Notice**

**Name of the work:** - Repair and dynamic balance work of our Latex Centrifuging Machine Bowl of Alfa Laval make LRB510 Machine installed at our factory at Kulathupuzha.

#### **Details of work**

<b>SI No</b>	<b>Details of work</b>
1	Rebuilding the Bowl casing Thread portion and Bowl Nave bore portion by Metalizing followed by Machining, Grinding, Suiting, Polishing Etc.
2	Metalizing and Correcting the deformed seating and neck portion of the distributor.
3	Providing missing spacers on the disc and TIG welding of the cracked guide portion of repairable discs providing stiffeners etc.
4	Disc stack pressure setting & 0-0 resetting followed by Dynamic balancing of the complete bowl assembly to microns level after making proper mandrills and fixtures as per ISO1940-2003 Standards

The competitive rates for the above mentioned work may be communicated at the earliest. The quoted rates should be including all applicable taxes and other expenses, if any.

For further technical details contact Manager, Factory complex @ 9496007760

The offer may be mailed to [mdrplpunalur@gmail.com](mailto:mdrplpunalur@gmail.com) & [rplfactory@gmail.com](mailto:rplfactory@gmail.com)

**15/01/2021**

**Managing Director**